



S 115 AUTOSEAL SEAM SEALER

Technical Data Sheet No 703

Elastomer -based, water- and sound-proof material

It has excellent adhesion and it can be painted over immediately "wet on wet"

Resists in temperatures from -25°C to +80°C (-13°F to +176°F) without losing it's volume

Remains permanently elastic and dries quickly

Good mechanical and chemical resistance

General Technical Description

This is a combination of elastomer and hydrocarbon resin. It is used on parts of the car body not directly exposed to UV light. It is ready to use. It remains elastic and it is adhered perfectly in non sand papered, primed or painted surfaces. It dries quickly and it can be painted over immediately "wet on wet" using synthetic paints or with one or two component acrylic paints. It can be applied with a soft or hard brush or with the cartridge.

Surface

Inside or bottom parts of the car body

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry then airdried.



Make sure you always use appropriate face protection and good ventilation

Product Application: » It is applied on the inside bottom parts of the car body. Applicable with a soft or hard brush. It can be painted over immediately "wet to wet" using synthetic paints or with one or two component acrylic paints. In order to enhance adhesion the application of an intermediate layer of PLASTOFIX 340 is recommended.



Apply with soft or hard brush



Protect from humidity

Flash Point:
9°C / 48°F



15-20 min / 23°C (73°F)
Final flash off time



Always wear protective equipment

Specific Gravity:
1.2 g/cm³



Drying time
2h / 23°C (73°F)



Follow the application instructions mentioned in this TDS

Solid Content (No thinner):
50% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 290 g/L.
2004/42/IIB(e)(840)290

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

- Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



It can be painted over with HB BODY Color Solutions Basecoat Mix System
HB BODY Color Solutions 2K Acrylic Mix System
HB BODY Color Solutions Aquabase Mix System



Always close tin after use

Theoretical Coverage:

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Cleaning of equipment:
Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER

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Issue 4 / 2019, October 2019